



Manitowoc

Foodservice

Parts Manual

For more Parts Information:
<https://manitowocfsg.sysonline.com/Default.aspx>

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Manitowoc Foodservice [Updated: Sep. 30, 2013]

Manitowoc - Ice & Related

Parts Catalog

Ice Machine

RF Series

RF Model - Rack Units

RF2300R

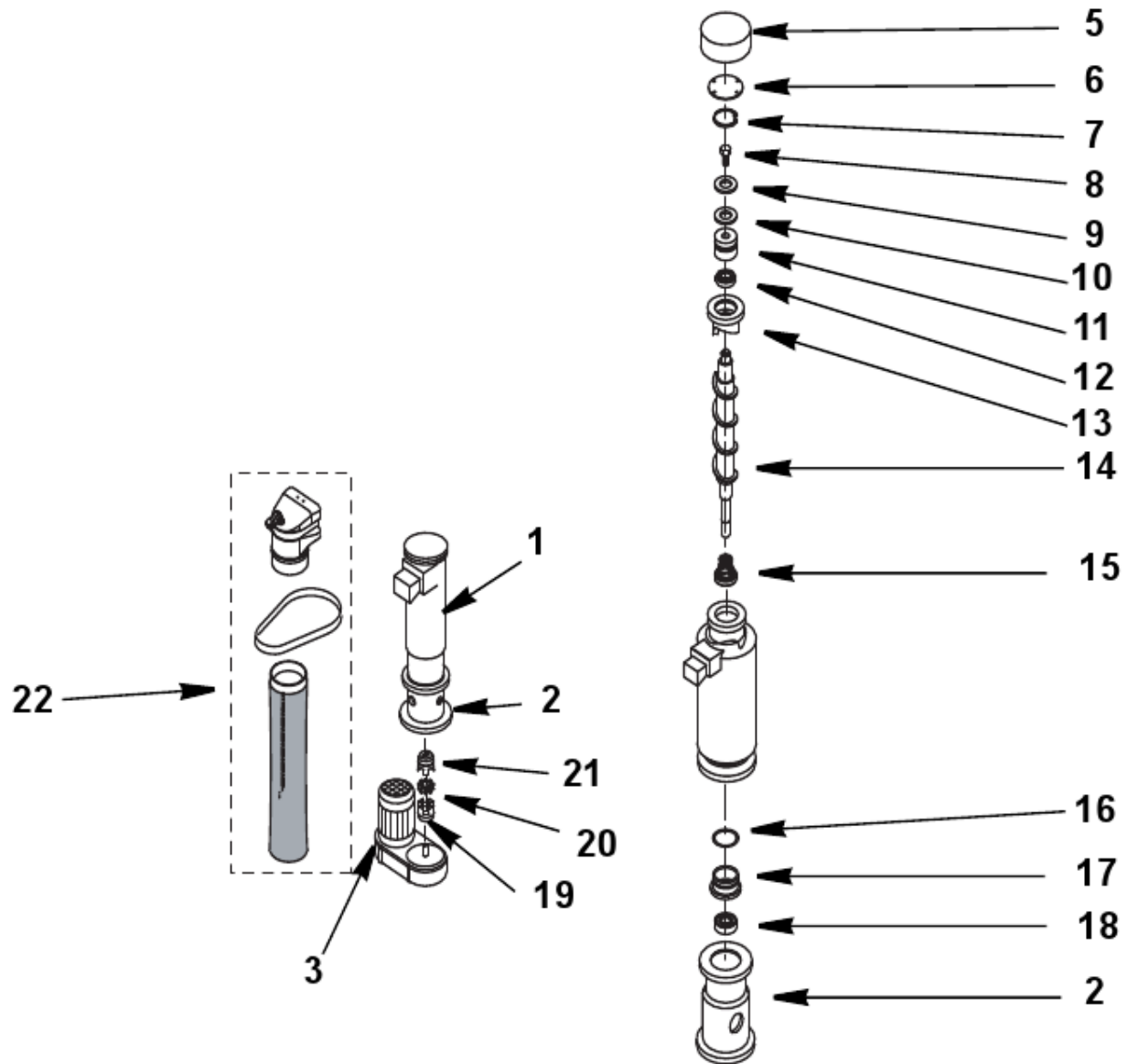
RF2300R Evaporator Assembly1

RF2300R Evaporator Compartment 3

RF2300R Panels5

RF2300R

RF2300R EVAPORATOR ASSEMBLY



RF2300R

RF2300R EVAPORATOR ASSEMBLY

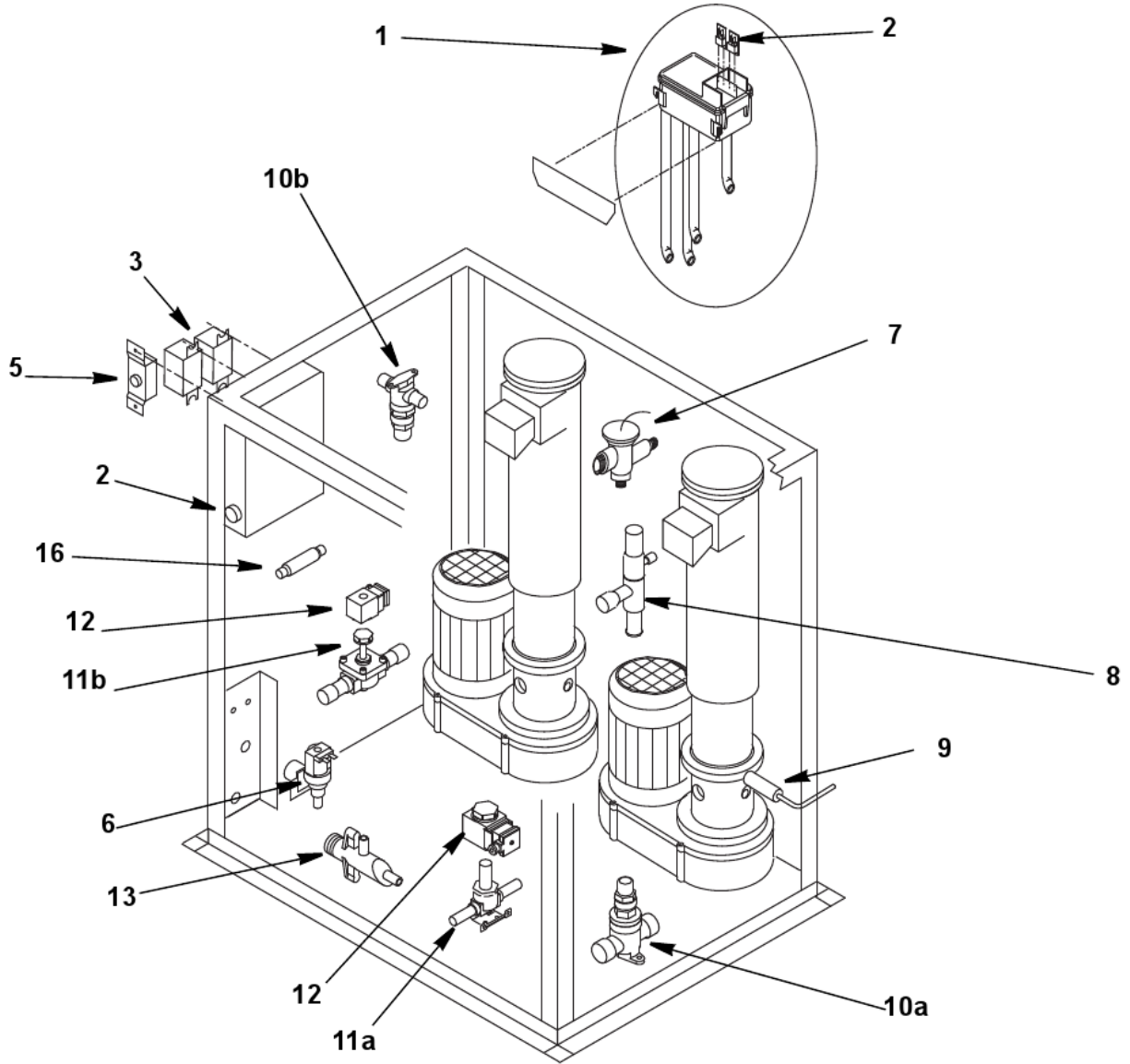
#	PART #	DESCRIPTION	QTY	Note
1	000005682	Evaporator Assembly		
2	000005694	Foundation		
3		Gear Motor Assembly		
3a	000006064	Gearmotor Assembly - 220V/60 Hz/1 Ph		
3b	000005699	Gearmotor Assembly - 230V/50 Hz/1 Ph		
4		Gearmotor Capacitor		
4a	000007822	Gearmotor Capacitor - 230V/50 Hz/1 Ph		
4b	000007823	Gearmotor Capacitor - 220V/60 Hz/1 Ph		
5	000005732	Insulating Cap		
6	000005646	Bearing Cap		
7	000005758	Snap Ring		
8	000005600	Auger Bolt		
9	000005610	Bearing Shim		
10	000005651	Self Lubricating Disc		
11	000005606	Upper Bearing		
12	000005736	Upper O-ring		
13	000005649	Cutter Head		
14	000005597	Auger		
15	000005779	Water Seal		
16	000005582	Lower O-Ring		
17	000005780	Water Seal Retainer		
18	000005604	Lower Bearing		
19	000005643	Flex Jaw Coupling Lower		
20	000005644	Flex Jaw Coupling Spider		
21	000005571	Flex Jaw Coupling Upper		
22	000011629	Ice Chute Assembly		
22	000011624	Ice Chute with Bulb Holder and Bin Thermostat		
22	000011620	Ice Chute with Bulb Holder		
22	000007906	Ice Exhaust with Microswitch		
22	000011623	Bin Thermostat		[1]
22	000007907	Locking Strip		
22	000007920	Cross Bar		
22	000007921	Ice Chute Assembly		[2]
22	000007916	Bulb Holder		[2]
22	000007917	Ice Outlet Pipe Assembly		[2]

PART NOTES:

- [1] - Before Serial Number M06011242012 must order 000011624 (bin thermostat AND ice chute with bulb holder).
- [2] - Discontinued

RF2300R

RF2300R EVAPORATOR COMPARTMENT



RF2300R

RF2300R EVAPORATOR COMPARTMENT

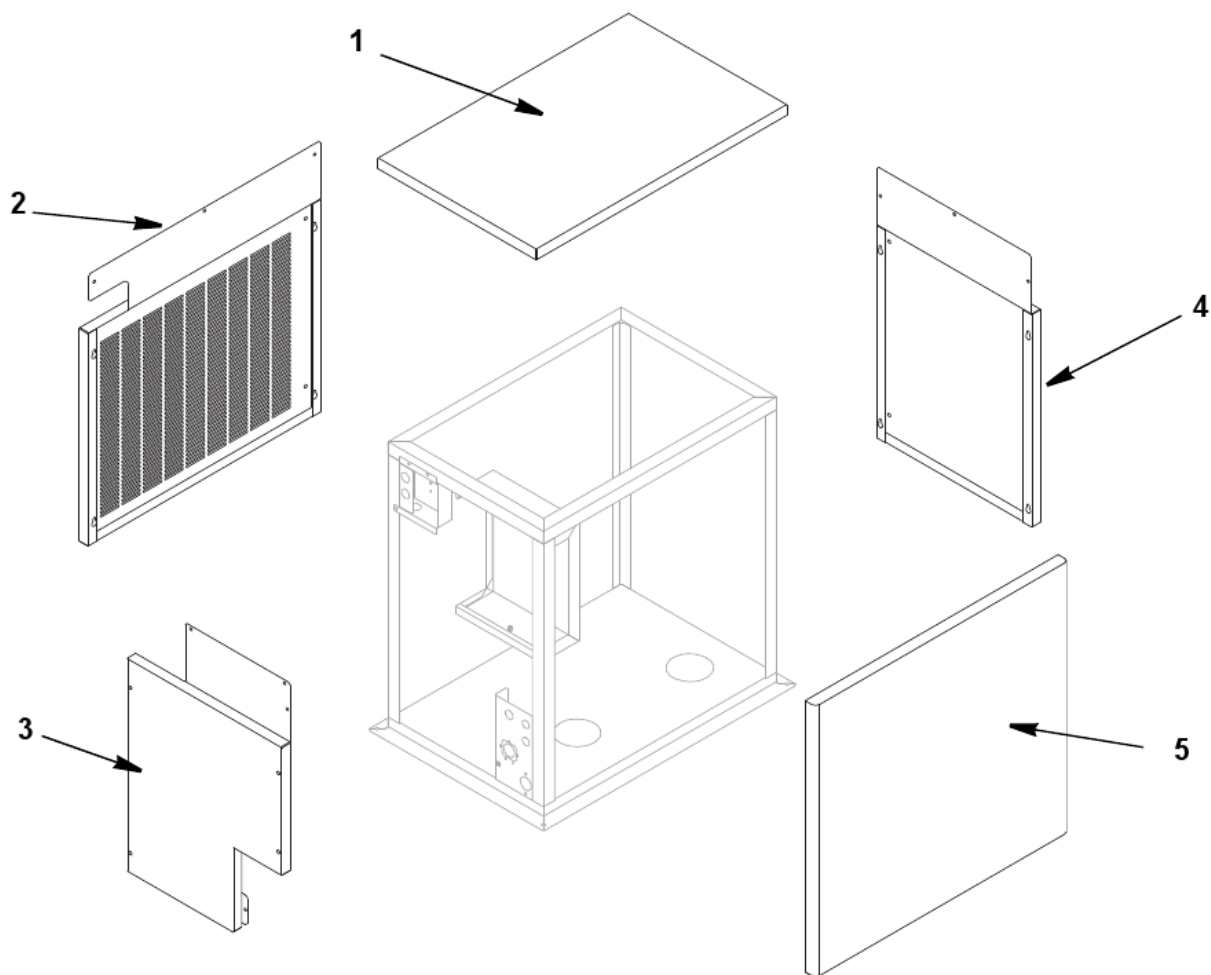
#	PART #	DESCRIPTION	QTY	Note
1	000005752	Water Reservoir Assembly		[1]
1a	00005747	Water Reservoir Only		
1b	000005754	Reservoir Bracket		
2	000005760	Float Microswitch (each)		
3	000005745	Compressor Delay Relay - 230V/50-60 Hz/1 Ph		
4	000005765	Bin Thermostat		[2]
5	000008760	ON/OFF Toggle Switch		
6		Water Inlet Valve		
6a	000006058	Water Inlet Valve - 220V/60 Hz/1 Ph		
7	000008767	Expansion Valve		
8	000008765	EPR Valve		
9	000011883	Rotation Sensor		
10		Base Valve		
10a	000008764	Base Valve Liquid Line		
10b	000008770	Base Valve Suction Line		
11		Valve Body		
11a	000006244	Solenoid Valve		
11b	000008762	Suction Line		
12	000008690	Valve Coil		
13		Drain Manifold		
13a	000006161	Drain Manifold - 115-230V/60 Hz/1 Ph		
14		Access Valve		
14a	000006408	Fitting - Access Valve		
14b	000006409	Core - Access Valve		
14c	000006410	Cap - Access Valve		
15	000005754	Reservoir Bracket		
16	000008761	Filter		
17		Backflow Preventer		
17a	000009971	Backflow Preventer 60 Hz - 3/8"		
17b	000009972	Backflow Preventer 50 Hz - 3/4"		

PART NOTES:

- [1] - Includes Hoses, Float & Two Microswitches
- [2] - Discontinued

RF2300R

RF2300R PANELS



RF2300R

RF2300R PANELS

#	PART #	DESCRIPTION	QTY	Note
1	000006054	Top Panel		
2	000008769	Back Panel		
3	000008768	Left Side Panel		
4	000008772	Right Side Panel		
5	000008773	Front Panel Assembly		
6	000008683	Cartoning		