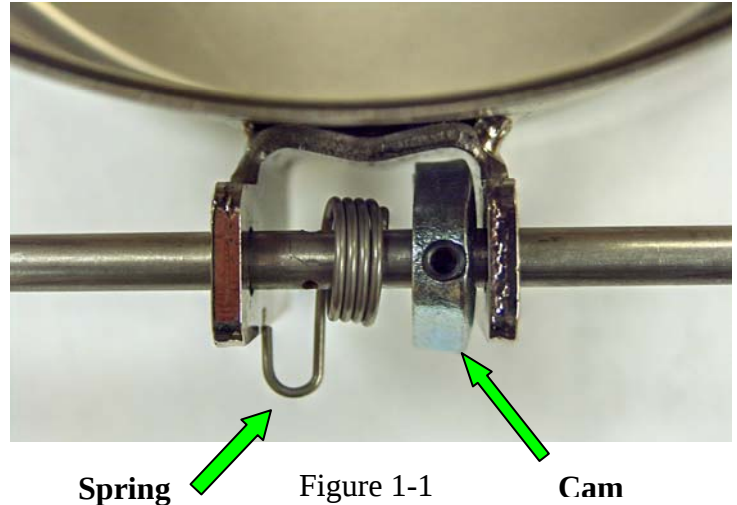


Kettle Spring Instructions
(Please read through the instructions before getting started)
(Hex Wrench - Allen Wrench size 5/64)

- 1) Place rod of kettle handle through the first hole of the kettle jacket.
(Picture of kettle jacket in Figure 1-3)
- 2) Once kettle handle is through the first hole of the kettle jacket, push spring onto the kettle handle rod, with the U – shape of the spring facing towards the designated slot.
(See Figure 1-3 and Figure 1-1)
- 3) Next, before pushing the rod all the way through the bracket, place the cam on the rod, with the flat side towards the spring.
(See Figure 1-1)



- 4) Next, push the rod through the other end of the bracket.
(The spring and cam should be on the inside of the bracket)
- 5) Now, you need to grab a pair of needle nose pliers to put the end of the spring through the small hole in the kettle rod. (See Figure 1-2)

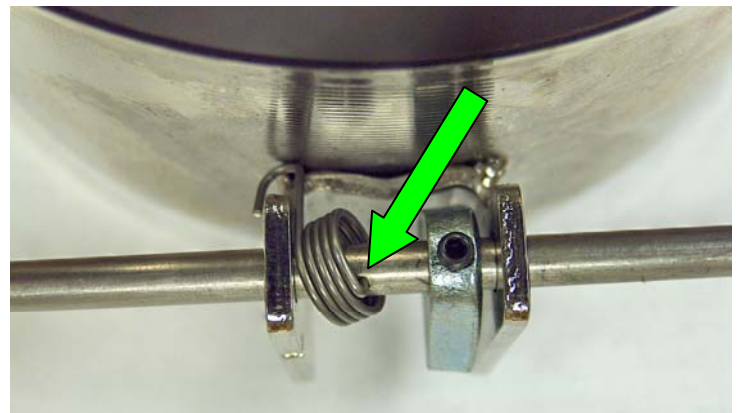


Figure 1-2

- 6) Next, place the U-shape part of the spring in the designated cut out slot of the kettle bracket. (Shown in figure 1-3) Once in place, turn handle forwards about 1 ½ rotations, creating tension on the spring, so cam can be screwed into place. Screw cam into place by screwing the set screw onto the flat area on the kettle handle. (When turning handle of kettle spring will become disproportional)

- 7) After the cam is secured into place you can release the handle and the kettle will be ready for use.
(Figure 1-3 is a picture of the Kettle handle in place and ready to use)



Designated Slot for
U-Shape part of
the spring.

Figure 1-3